

# INDION® MB 115

# **Description**

INDION MB 115 is a mixed bed ion exchange resin. It is a mixture of highly purified and super regenerated strong acid cation and strong base anion resins in 40:60 volume ratio.

# **Applications**

INDION MB 115 is recommended in any non regenerable mixed bed application where reliable production of the highest quality water is required and where "as supplied" resin must have an absolute minimum of ionic and nonionic contamination.

## **Characteristics**

### **Physical**

Appearance : Spherical beads

Shipping weight \* : 710 kg/m³, approximately

Particle size range : 0.3 to 1.2 mm

> 1.2 mm : 5.0 %, maximum < 0.3 mm : 1 %, maximum Uniformity co-efficient : 1.8, maximum

Effective size : 0.45 to 0.55 mm

Microscopic examination : Surface cracks not more than 5 %

ChemicalCation resinAnion resinMatrixCrosslinked polystyreneCrosslinked polystyreneTypeGelGelFunctional groupSulphonic acidQuaternary ammonium

Total exchange capacity

1.9 meg/ml

1.0 meg/ml

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Ionic conversion 99 % minimum in CI form 90 % minimum in OH form

Moisture holding capacity 48 - 58 % 60 % maximum

Thermal stability Up to 120° C Up to 60° C

Chemical stability : Stable in pH range 0 - 14

Resistant to oxidizing and reducing agents

Rinse characteristics : MB resins for ultra pure water applications

are rinsed with  $\geq 17.0$  Megaohm.cm water to

meet stringent quality requirements.

<sup>\*</sup> Weight of resin, as supplied, occupying 1 m³ in a unit after backwashing and draining.

#### **Variants**

IINDION MB 115 resin is also available with the additional feature of colour change at exhaustion. Three variants of this colour indicating Indion MB 115 are available:

Indion MB 115 (GVI) Green to Violet Indion MB 115 (BYI) Blue to Yellow Indion MB 115 (GOI) Green to Orange

# **Packing**

PVC Jars with inner liner bags 5/6lts LDPE lined bags 0.5 cft / 1 cft / 25 lts HDPE lined bags 25/50 ltsHDPE drums 50 / 100 / 180 lts

#### Storage

Ion exchange resins require proper care at all times. Resins must never be allowed to become dry. Resins should therefore be always kept in the shade. Since INDION MB 115 is supplied in highly regenerated condition, any exposure to atmospheric air must be avoided as this will convert it to the carbonate form. The resin packing should not be opened during storage.

# Safety

Acid and alkali solutions used for regeneration are corrosive and should be handled in a manner that will prevent eye and skin contact. If any oxidising agents are used, necessary safety precautions should be observed to avoid accidents and damage to the resin.

INDION range of Ion Exchange resins are produced in a state-of-the-art ISO 9001 and ISO 14001 certified manufacturing facilities at Ankleshwar, in the state of Gujarat in India.

To the best of our knowledge the information contained in this publication is accurate. Ion Exchange (India) Ltd. maintains a policy of continuous development and reserves the right to amend the information given herein without notice.

**INDION** is the registered trademark of Ion Exchange (India) Ltd.



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