

# INDION® GS 3000

## **Description**

INDION GS 3000 is a controlled particle size strong base Type 1 anion exchange resin, containing quaternary ammonium groups. It is based on crosslinked polystyrene and has a gel structure with high mechanical strength.

# **Applications**

INDION GS 3000 is effective in removing weak acids

like carbonic and silicic acid along with strong acids. It is recommended for use in two stage/multiple stage or mixed bed deionising units for producing high quality demineralised water with lowest possible residual silica. Being a high strength gel resin, it is recommended for use in condensate polishing. It is also recommended for speciality non-water applications such as caprolactum purification.

INDION GS 3000 is used in combination with strong acid cation resin INDION 2250.

## **Characteristics**

Appearance : Translucent pale yellow beads
Matrix : Styrene divinylbenzene copolymer

Functional Group : Benzyl trimethyl amine

Ionic form as supplied : Chloride

Total exchange capacity : 1.3 meq/ml, minimum

Moisture holding capacity : 48 - 58 %

Shipping weight \* : 660 kg/m³, approximately

Bead strength : 300 g (avg),
Uniformity co-efficient : 1.2, maximum

Effective size : 0.5 - 0.65 mm

Fine content (<0.42 mm) : 0.5%, maximum

Volume change : CI to OH, 25 - 30 % approximately

Suggested operating conditions

Maximum operating temperature : 60° C in OH form

80° C in Cl form

Operating pH range : 0 - 14

Minimum bed Depth : 0.8 m

Service flow rate : 5 - 50 bv / hr

Maximum velocity : 60 m/hr

Regeneration

Contact time : 20 minutes, minimum

Slow rinse : 2 by at regeneration flow rate

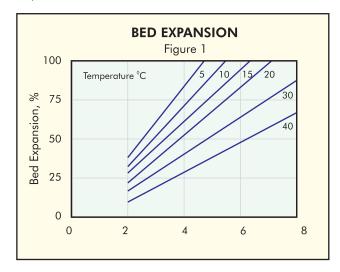
Fast rinse : 3 - 6 by at service flow rate

\* Weight of resin, as supplied, occupying 1 m<sup>3</sup> in a unit after backwashing and draining.

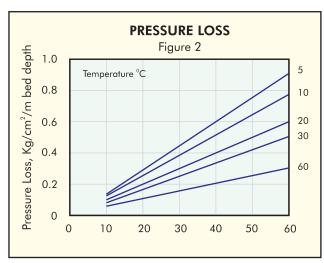
1 bv (bed volume) = 1 m<sup>3</sup> fluid / m<sup>3</sup> of resin

## **Packing**

HDPE Lined bags 25/50 lts Super sack 1000 lts Super sack 35 cft



LDPE bags 1 cft / 25 lts
MS drums with liner bags 180 lts
Fiber drums with liner bags 7 cft



INDION range of ion exchange resins are produced in state-of-the-art ISO 9001 and ISO 14001 certified manufacturing facility at Ankleshwar, Gujarat.

To the best of our knowledge the information contained in this publication is accurate. Ion Exchange (India) Ltd. maintains a policy of continuous development and reserves the right to amend the information given herein without notice.

**INDION** is the registered trademark of Ion Exchange (India) Ltd.

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