

# INDION® 236

## Description

INDION 236 is a weak acid, unfunctional cation exchange resin containing carboxylic acid groups. It is based on cross-linked polyacrylic acid and is supplied as moist white beads in the hydrogen form.

INDION 236 is recommended for the reduction of alkalinity in boiler feed water.

It is also widely used in the treatment of water for many industrial processes.

### Characteristics

Appearance	:	Opaque white to pale yellow beads
Matrix	:	Gel polyacrylic copolymer
Functional Group	:	Carboxylic acid
Ionic form as supplied	:	Hydrogen
Total exchange capacity	:	4.0 meq/ml, minimum
Moisture holding capacity	:	46 - 54 %
Shipping weight *	:	740 kg/m <sup>3</sup> , approximately
Particle size range	:	0.3 to 1.2 mm
> 1.2 mm	:	5.0%, maximum
< 0.3 mm	:	2.0%, maximum
Uniformity co-efficient	:	1.7, maximum
Effective size	:	0.40 to 0.50 mm
Volume change	:	H to Na, 80-120 %
Maximum operating temperature	:	120°C
Operating pH range	:	0 to 14
Resistance to reducing agents	:	Good
Resistance to oxidizing agents	:	Generally good, chlorine should be absent

\* Weight of resin, as supplied, occupying 1 m<sup>3</sup> in a unit after backwashing and draining

## Use of good quality regenerants

All ion exchange resins are subject to fouling and blockage of active groups by precipitated iron. Hence the iron content in the feed water should be low and the regenerant must be essentially free from iron and heavy metals. All resins are prone to oxidative attack, resulting in problems such as loss of physical strength. Therefore, the regenerant should have as low chlorine content as possible. Good quality regenerant of technically or chemically pure grade should be used to obtain best results.

## Packing

HDPE lined bags	25/50 lts	LDPE bags	1 cft/25 lts
Super sack	1000 lts	Super sack	35 cft
MS drums		Fiber drums	
with liner bags	180 lts	with liner bags	7 cft

INDION range of Ion Exchange resins are produced in a state-of-the-art ISO 9001 and ISO 14001 certified manufacturing facilities at Ankleshwar, in the state of Gujarat in India.

To the best of our knowledge the information contained in this publication is accurate. Ion Exchange (India) Ltd. maintains a policy of continuous development and reserves the right to amend the information given herein without notice.

**INDION** is the registered trademark of Ion Exchange (India) Ltd.



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